



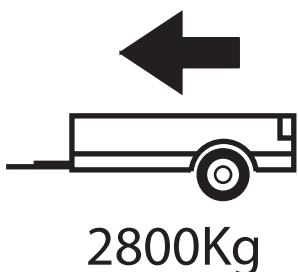
FORD TRANSIT

furgon stopień

05/2000 -

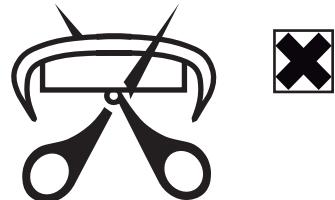
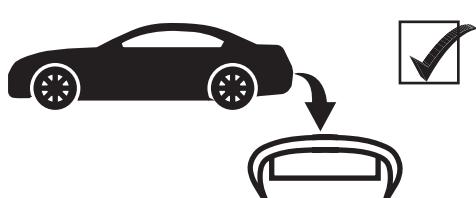
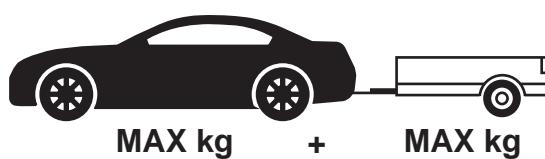
Cat. No. E/040

EKG/ONZ: 10/09



D = 15,33kN

$$D \text{ (kN)} = \frac{\text{MAX kg} \times \text{MAX kg}}{\text{MAX kg} + \text{MAX kg}} \times 0,00981$$



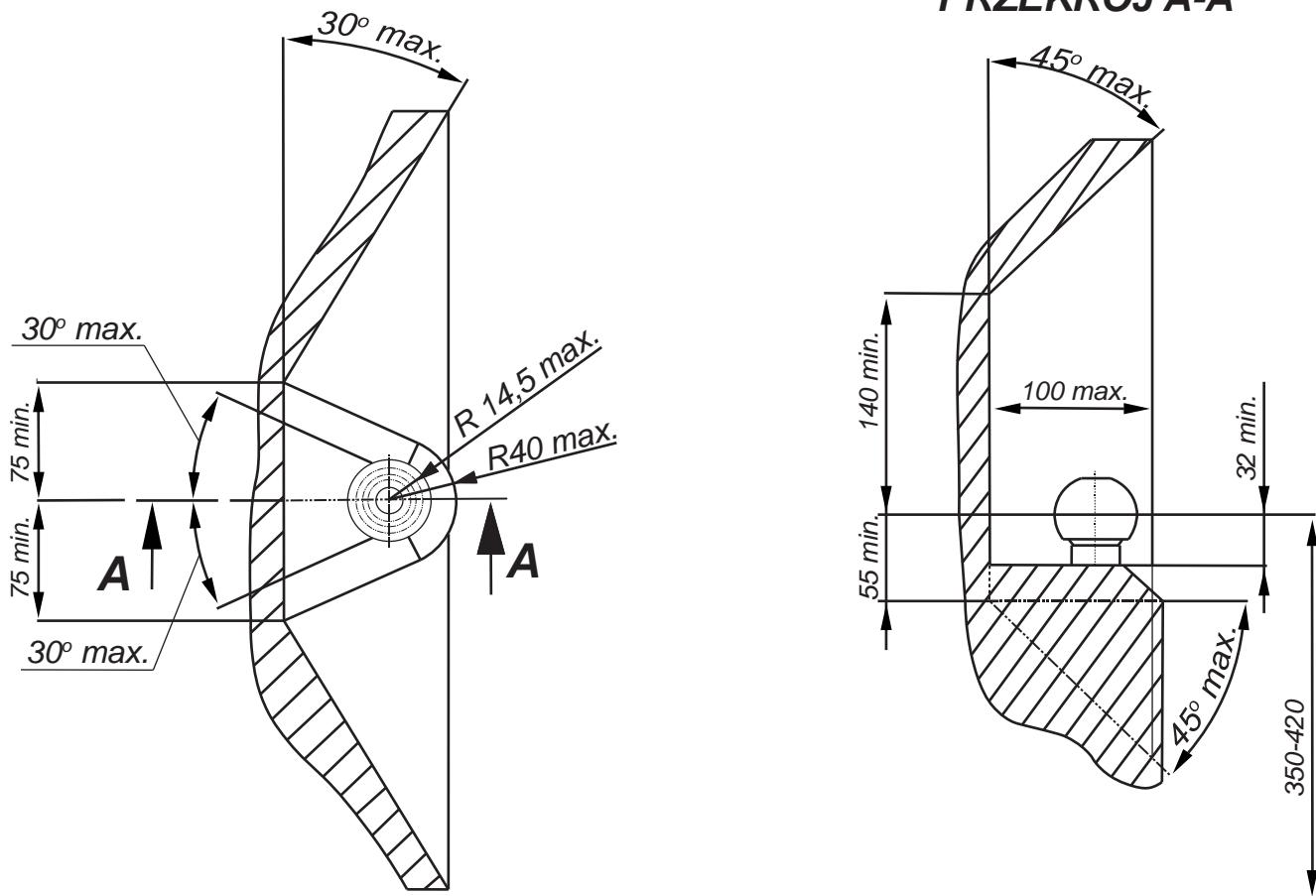
IMIOLA HAK-POL

96-111 KOWIESY, CHOJNATA 23A, POLAND

tel. +48 46 831 73 31, fax +48 831 74 29

e-mail: office@imiola.pl, www.imiola.pl

PRZEKRÓJ A-A



PL Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

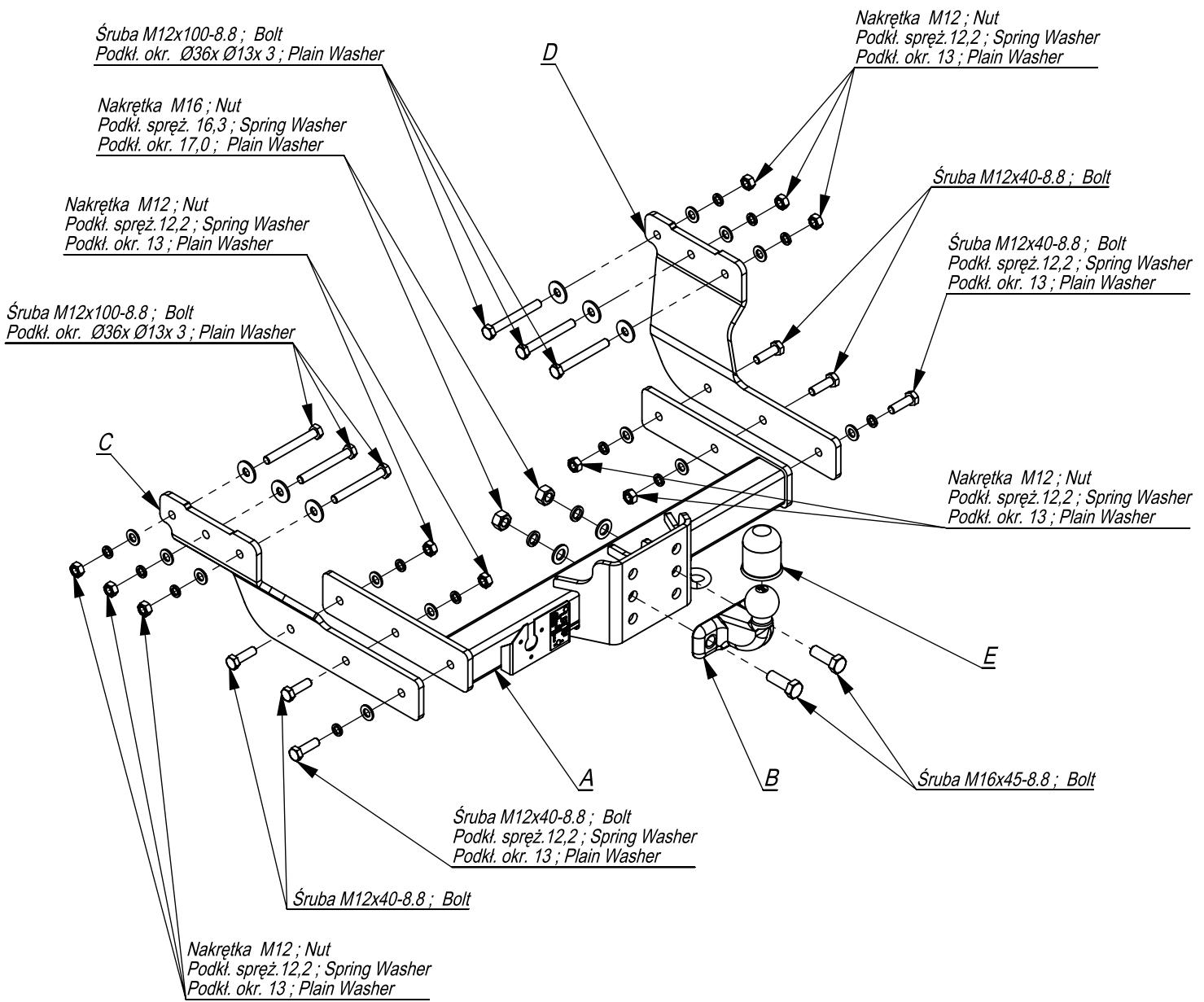
GB The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

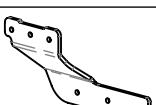
F L'espace libre doit etre garanti conformement a l'annexe VII, illustration de la reglements 55.01 CE pour un poids total en charge autorise du vehicule.

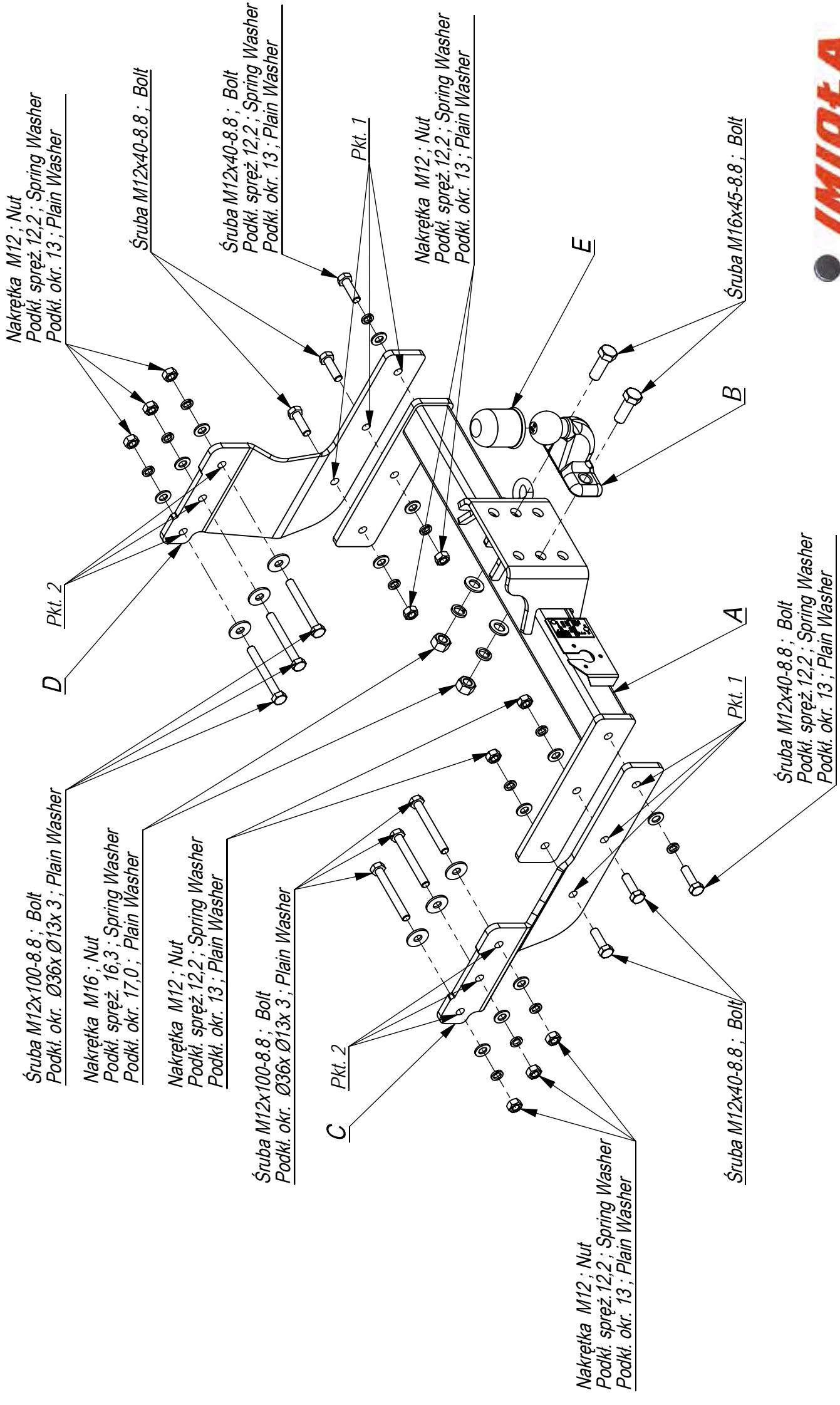
D Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gew 25a/b ahrleistenbei zulässigem Gesamtgewichtdes Fahrzeuges.

Moment skręcający dla śrub i nakrętek (8.8) Torque settings for nuts and bolts (8.8)	
M8	25Nm
M10	55Nm
M12	85Nm
M14	135Nm
M16	195Nm





	A	x1		M16x45	2
				M12x100	6
				M12x40	6
	B	x1		M16	2
				M12	10
	C	x1		Ø36xØ13x3	6
	D	x1		17	2
				13	6
	E	x1		16,3	2
				12,2	12



Nr katalogowy **E/040** Marka **Ford Transit Stopień** od 2000 ->

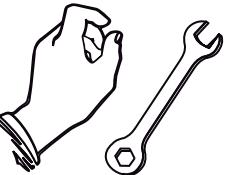
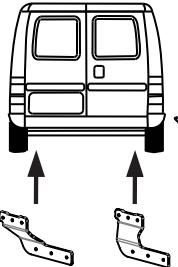
96-111 Kowiesy, Chojnata 23 A
tel. +48 46 831 73 31

HAKPOL
MIMOTA

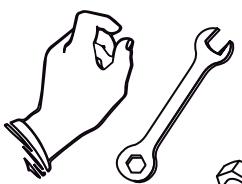
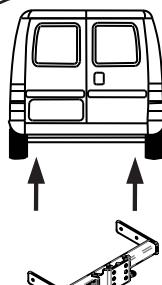
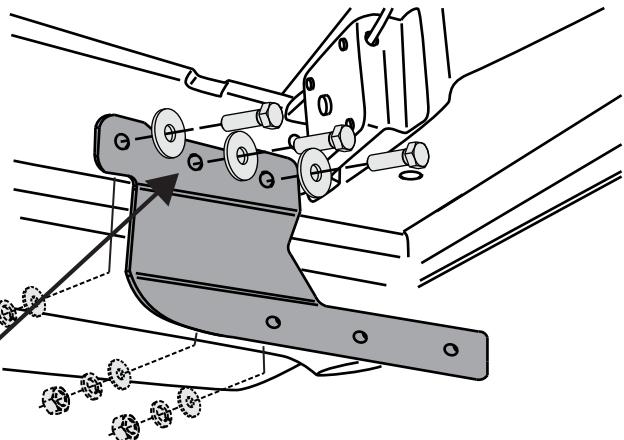
- Elementy haka C i D przykręcić do podłużnic poprzez technologiczne otwory śrubami M12x100 8.8 (pkt 3).
- Do elementów C i D przykręcić belkę haka A śrubami M12x40 8.8 (pkt 1).
- Przykręcić kulę haka śrubami M16x45 8.8 (pkt 2).
- Dokręcić wszystkie śruby z momentem jak w tabeli.
- Podłączyć instalację elektryczną.

- Screw the elements C and D to the metal clamps, through the technological bumper fitting holes, with bolts M12x100 8.8 (point 3).
- Screw the main bar A to the elements C and D with bolts M12x40 8.8 (point 1).
- Fix the ball with bolts M16x45 8.8 (point 2)
- Tighten all the bolts according to the torque setting- see the table.
- Connect the electric wires.

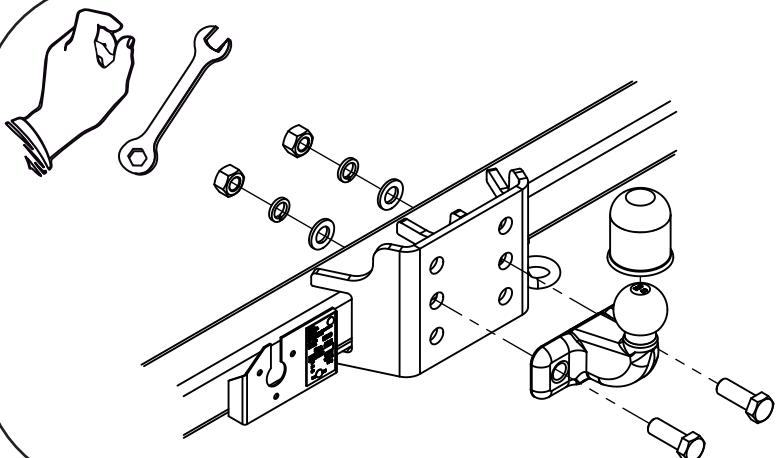
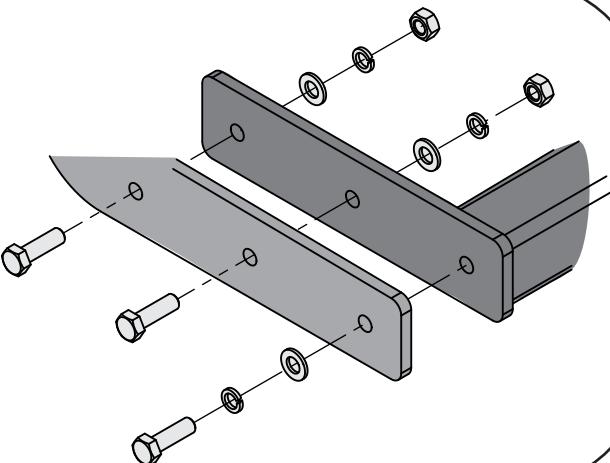
- Serrer les éléments du crochet d'attelage C et D aux longerons à travers les trous technologiques fixant le pare-chocs avec les boulons M12x100 8.8 (point3).
- Visser les éléments C et D à la poutre du crochet d'attelage A avec les boulons M12x40 8.8 (point 1).
- Visser le crochet d'attelage par les boulons M16x45 8.8 (point 2)
- Serrer tous les boulons avec un couple de serrage selon tableau.
- Raccorder le circuit électrique.



- M12x100 x6**
- 12,2 x6**
- 13 x6**
- M12 x6**
- Ø36xØ13x3 x6**



- M12x40 x6**
- 12,2 x6**
- 13 x6**
- M12 x4**



- M16x45 x2**
- 16,3 x2**
- 17 x2**
- M16 x2**