



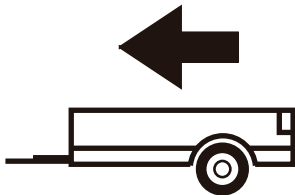
05/1993 - 09/2000  
10/2000 - 12/2006

FORD MONDEO com.

Cat. No. E/028

E20

E20-55R-01-1090



1800Kg



75Kg

**D** = 11,00kN

D (kN) =



MAX kg

x

MAX kg

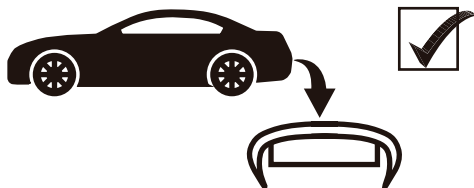
x 0,00981



MAX kg

+

MAX kg

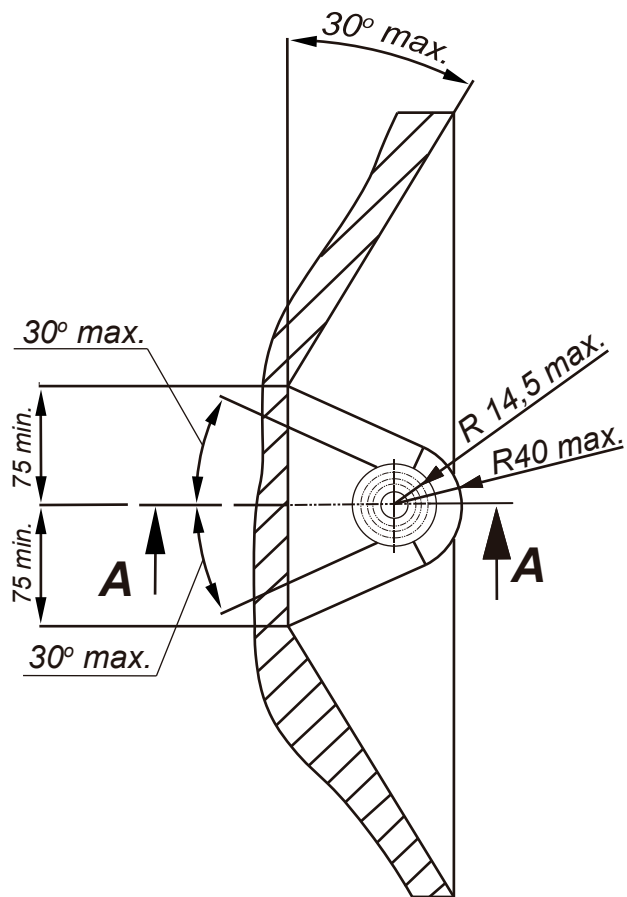


IMIOLA HAK-POL

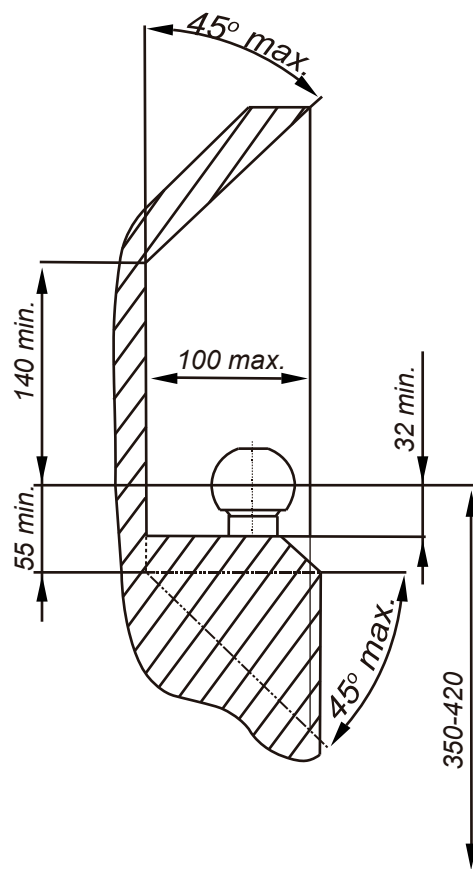
96-111 KOWIESY, CHOJNATA 23A, POLAND

tel. +48 46 831 73 31, fax +48 831 74 29

e-mail: office@imiola.pl, www.imiola.pl



## PRZEKRÓJ A-A



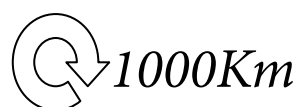
**PL** Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

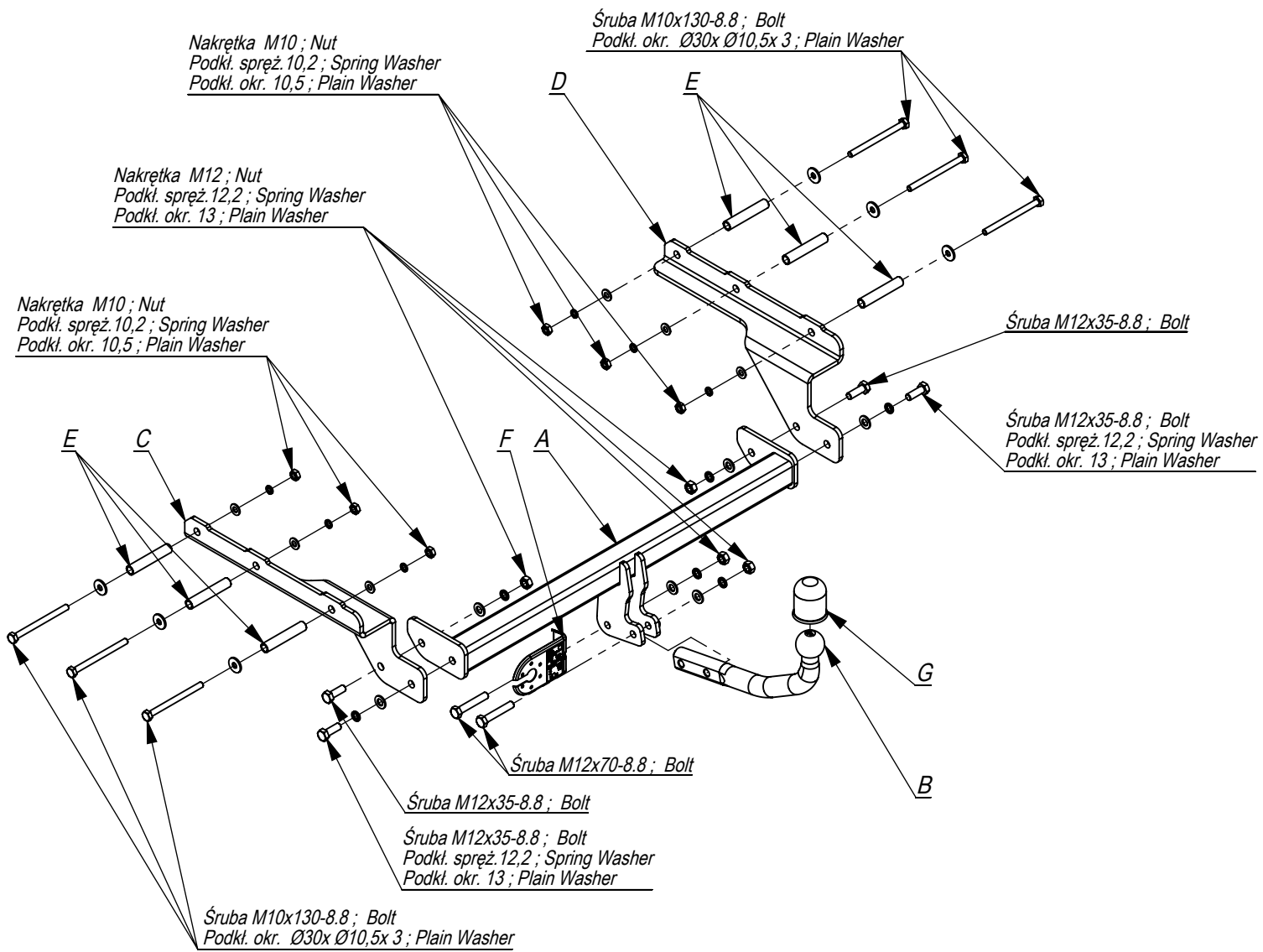
**F** L'espace libre doit être garanti conformément à l'annexe VII, illustration de la réglementation 55.01 CE pour un poids total en charge autorisé du véhicule.

**GB** The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

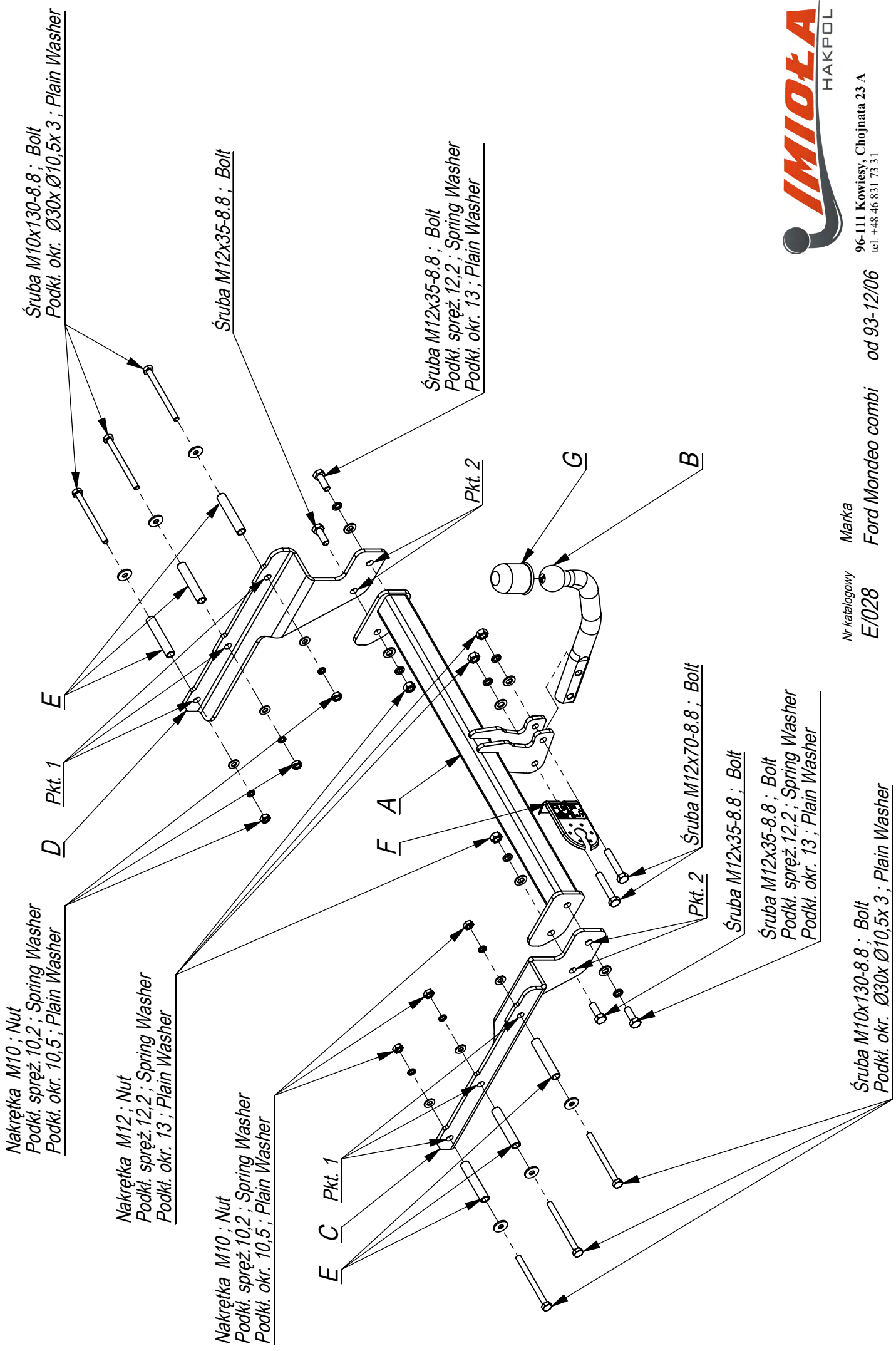
**D** Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gewährleisten bei zulässigem Gesamtgewicht des Fahrzeuges.

Moment skręcający dla śrub i nakrętek (8.8) Torgue settings for nuts and bolts (8.8)	
M8	25Nm
M10	55Nm
M12	85Nm
M14	135Nm
M16	195Nm





	A	x1		M12x70	2
				M12x35	4
				M10x130	6
	B	x1		M12	4
				M10	6
	C	x1		Ø30xØ10,5x3	6
				13	6
	D	x1		10,5	6
				12,2	6
	E	x6		10,2	6
	F	x1			
	G	x1			



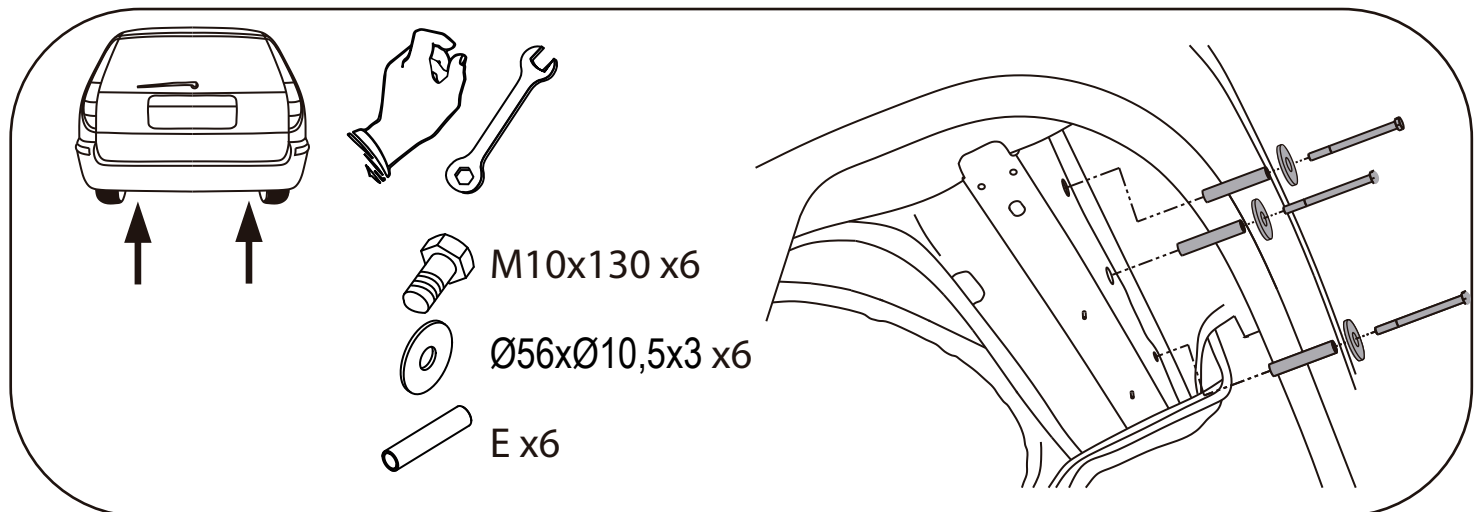
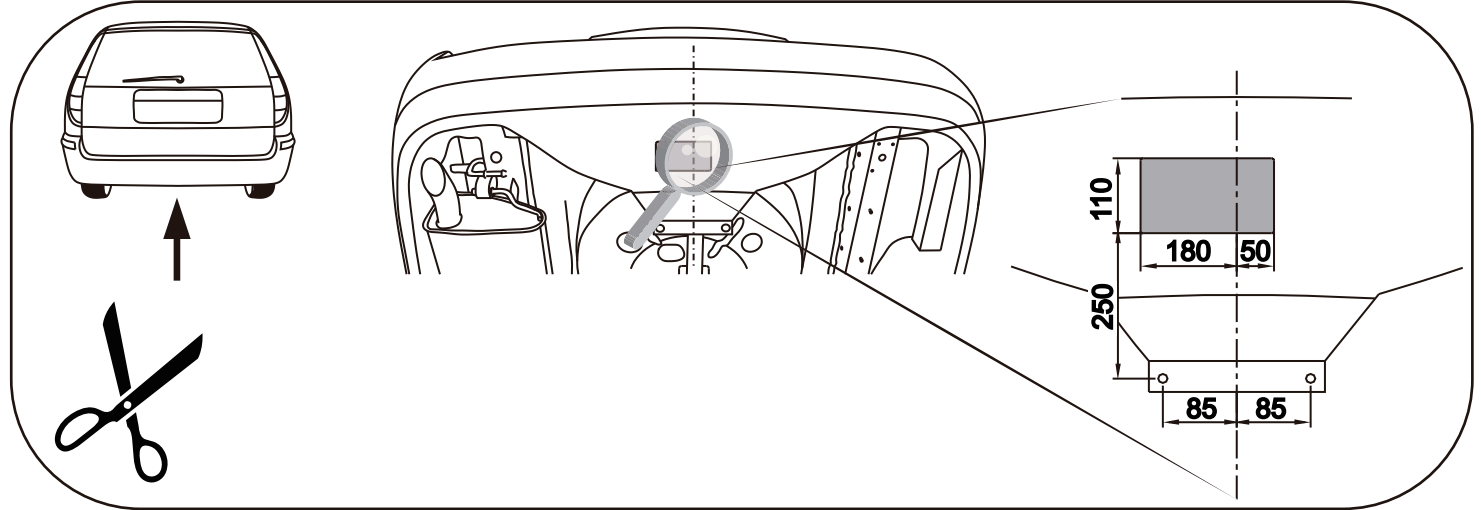
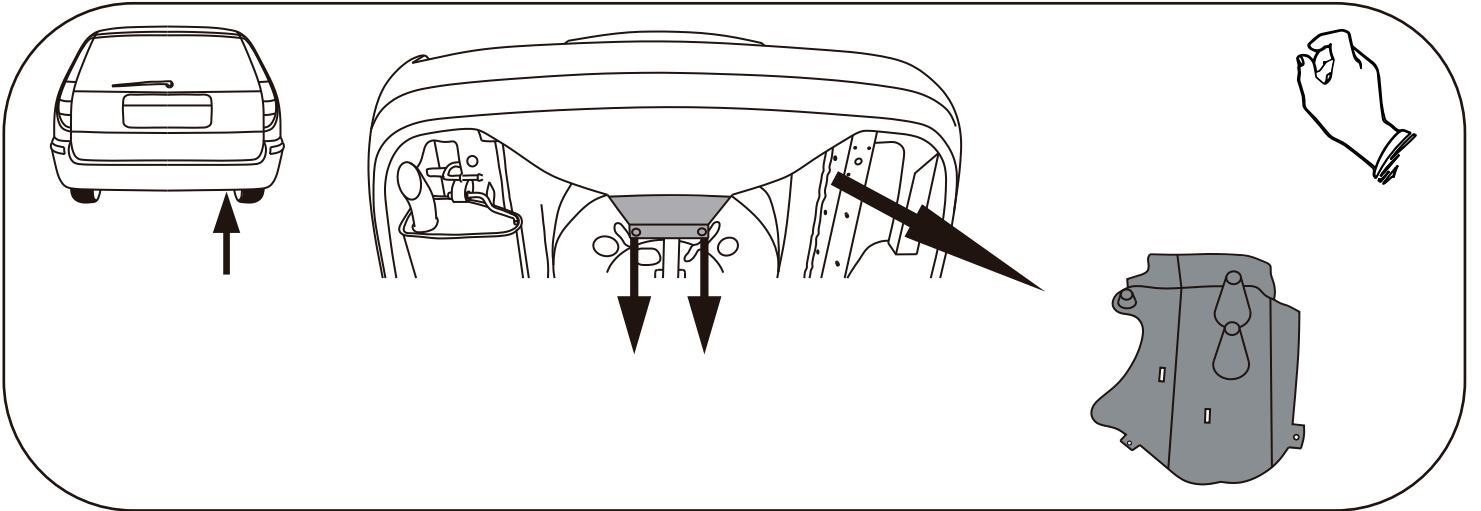
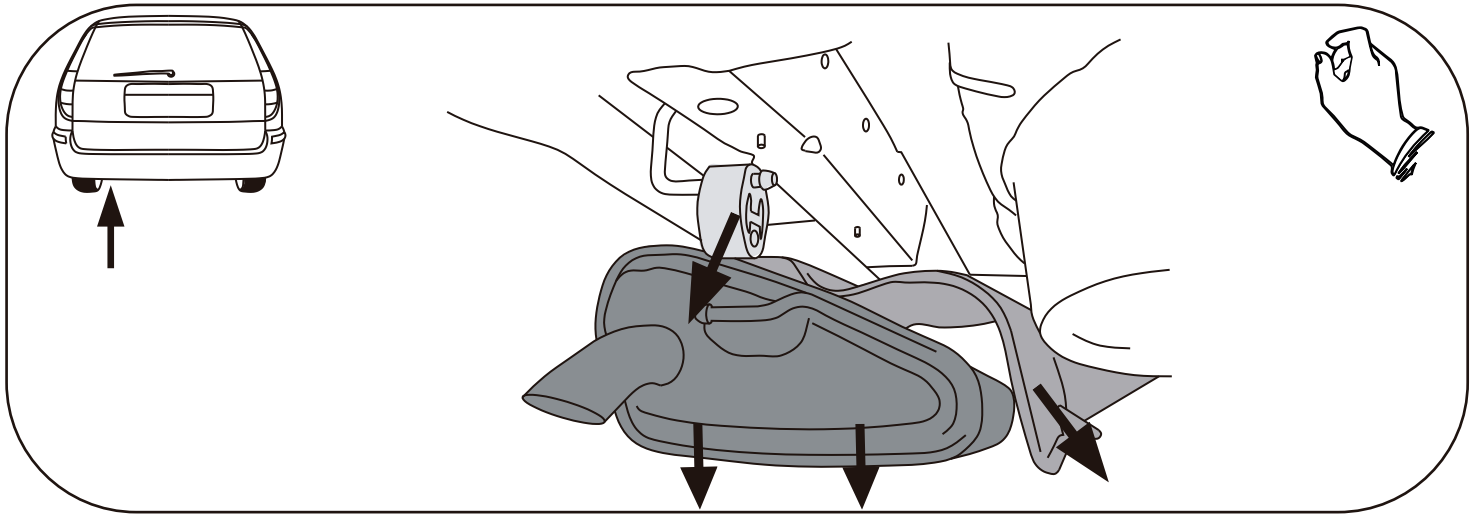
96-111 Kowiesy, Chojnata 23 A  
tel. +48 46 831 73 31

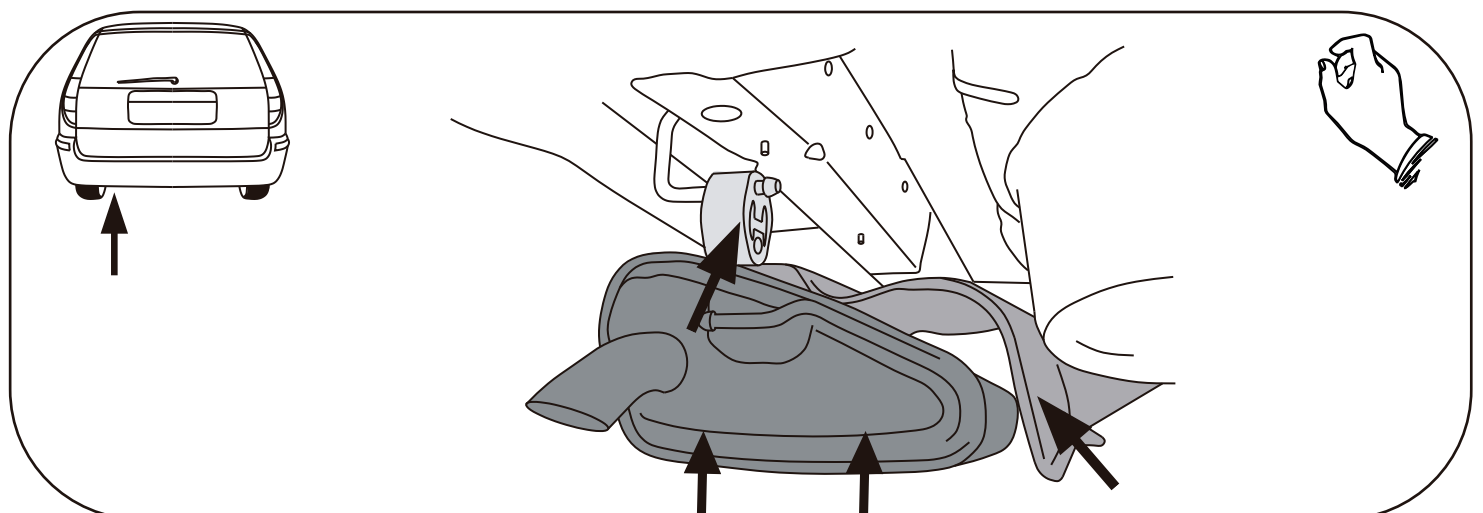
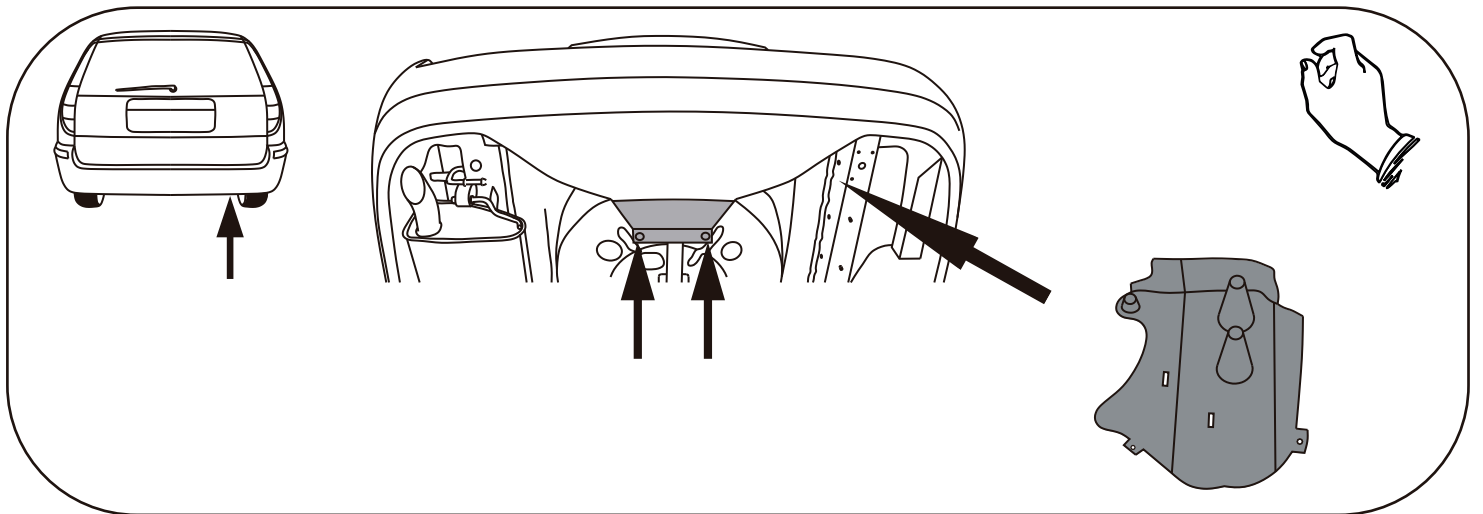
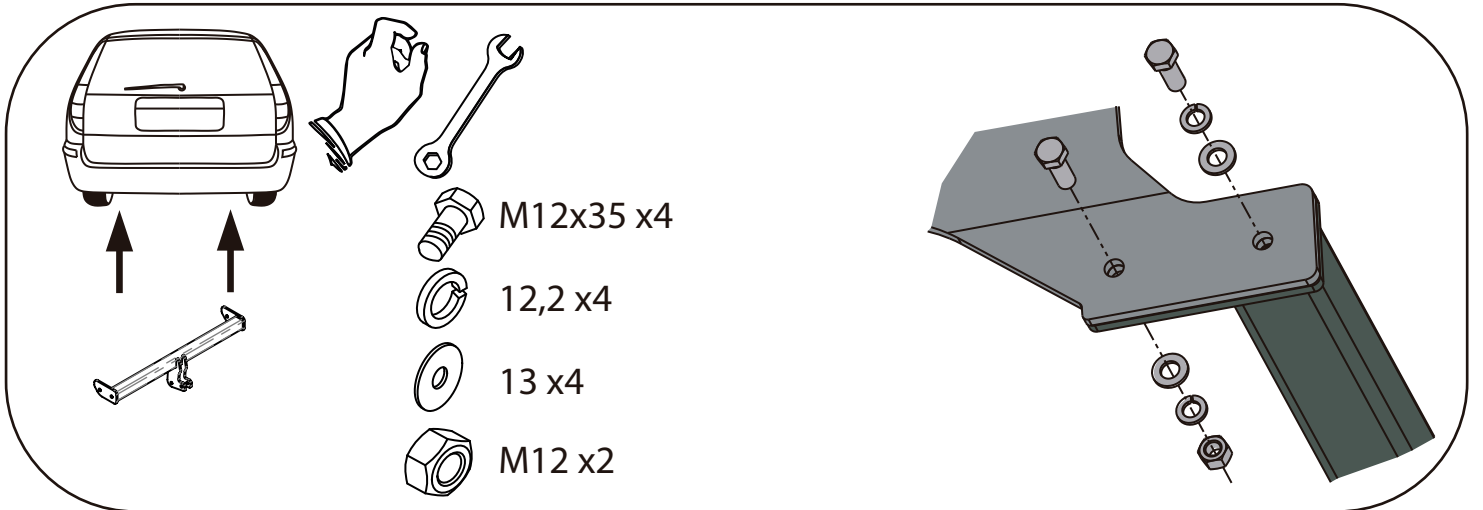
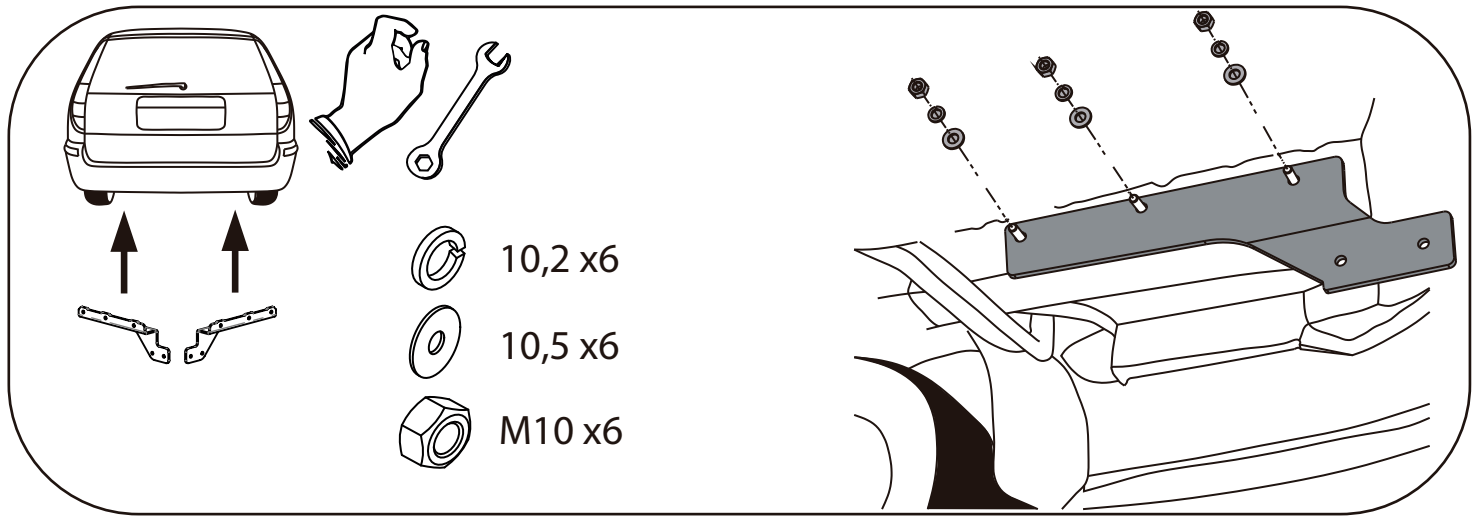
Nr katalogowy E/028  
Marka Ford Mondeo combi  
od 93-12/06

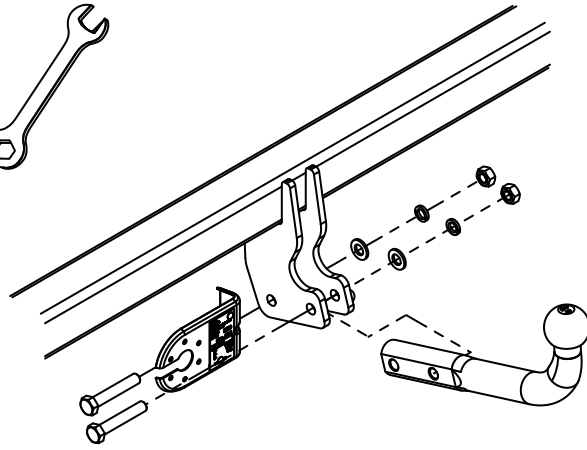
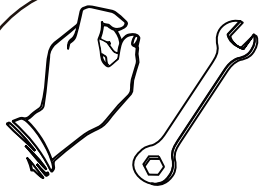
- W technologiczne otwory w podłużnicach włożyć tuleje dystansowe  $\varnothing$  18x94 wraz ze śrubami M10x130 8.8 stosując powiększone podkładki po zewnętrznej stronie podłużnic.
- Na wystające śruby nałożyć elementy C i D i lekko skręcić.
- Do elementów C i D dokręcić belkę haka A śrubami M12x35 8.8.
- Wszystkie śruby dokręcić z momentem skręcającym jak w tabeli.
- Przykręcić kulę i blachę gniazda elektrycznego śrubami M12x70 8.8.
- Podłączyć instalację elektryczną.

- Insert the distance sleeves  $\varnothing$  18x94 and bolts M10x130 8.8 in the technological holes of the metal clamps, using the large washers outside of the metal clamps.
- Put the elements C and D on the protruding bolts and screw slightly.
- Screw the main bar A to the elements C and D with bolts M12x35 8.8.
- Tighten all the bolts according to the torque setting- see the table.
- Fix the ball and electric plate with bolts M12x70 8.8.
- Connect the electric wires.

- Enfiler les douilles de distance  $\varnothing$  18x94 dans des trous technologiques dans les longerons avec les boulons M10x130 8.8 en utilisant les rondelles agrandies du côté extérieur des longerons.
- Mettre les éléments C et D sur les boulons et les serrer légèrement.
- Serrer la poutre du crochet d'attelage avec les éléments C et D à l'aide des boulons M12x40 8.8.
- Serrer tous les boulons avec un couple de serrage selon tableau.
- Visser le crochet d'attelage et socle de prise électrique à l'aide des boulons M12x70 8.8.
- Raccorder le circuit électrique.







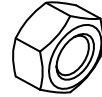
M12x70 x2



12,2 x2



13 x2



M12 x2