TOWBAR VW96U
For Porsche Cayenne
VW Touareg
Audi Q8
2018-

## MATERIALS

- A 1 Cross Bar
- B 2 Brackets
- C 4 M8 x 30 x 1.25 pitch Bolts, Plain Washers and Nyloc Nuts
- D 2 M6 x 20 x 1.0 pitch Bolts, 2 x Plain Washers and Nyloc Nuts
- E 2 M6 x 20 x 1.0 pitch Bolts, and Nyloc Nuts
- ZE 1 Retractable Electrical Plate
- ZN 1 Neck Kit

## **FITTING**

- 1. Remove wheel arch liners. (1 x screw at rearmost end and pull outwards to unclip)
- 2. Un-clip black plastic trim attached to the side of each rear light cluster.
- 3. Remove Bumper. (1 x screw adjacent to each light cluster, 4 x screws along bottom edge, 3 x screws in each wheel arch liner, 2 x screws each side securing underside liners).
- **4.** Remove aluminium Bumper Beam. (Retain bolts for attachment of tow bar.)
- 5. Assemble Cross Bar (A) onto rear panel using bumper beam mountings and secure using existing bumper beam bolts (X)
- **6.** Assemble the chosen Neck Option (ZN), and Retractable Electrical Plate (ZE) to Cross Bar (A) using separate Fitting Instructions from each kit.
- 7. On vehicles which have sensors fastened to the aluminium bumper beam:
- **8.** Remove sensors from aluminium bumper beam
- 9. Assemble Brackets (B) to each end of Cross Bar (A) using fasteners (C). Adjust to approximately mid-slot.
- **10.** Assemble sensors to Brackets (B) using fasteners (D & E [positions reversed on opposite side]), taking care that they face away from the vehicle as when fitted to the bumper beam.
- 11. If there isn't an opening in the centre of the bumper already, cut bumper using diagram below as a guide and refit to vehicle.

## Recommended torque settings:

Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

**Grade 10.9:** M12 – 120Nm, M10 – 70Nm M8- 35Nm



