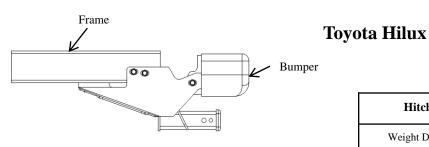
## **Installation Instructions**

Part Numbers:

75730



## **Do Not Exceed Lower of Towing Vehicle**

Manufacturer's Rating or		
Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	9,000 (4086 Kg)	900 (409 Kg)
Weight Carrying Ball Mount	6,000 (2724 Kg)	900 (409 Kg)

## **Hitch Shown In Proper Position**

**Equipment Required: Pull wire (provided)** 

Wiring Access Location: PU3 & PU4 Fastener Kit: 75730F Existing weldnuts Wrenches: 7/8" & 18mm Note: Fasteners typical both sides Bumper Frame (2)(1)Kink pull wire to keep block Existing hole independent of bolt Existing bolts Example of pull wire procedure Both sides 1 3 Conical washer 1/2" Qty. (4) Carriage Bolts 1/2-13 X 2.00 Gr5 Qty. (4)

- Remove the bolts that hold the bumper in place, being careful not to drop the bumper.
- Lower the bumper and remove the bumper support bolts and bracket from the frame rail. Return brackets to owner to reinstall if hitch is removed. Fasteners to be re-installed . 2.

4

Qty. (4)

Hex Nut 1/2-13

- Raise hitch into place and re-install bolts (removed in step 2) into the weldnuts located on the frame, where the bumper support 3. brackets were removed.
- Using the pullwire insert the spacers and carriage bolts into the frame and into the holes in the bottom of the frame as shown. 4.
- Remove pull wires and install conical washer and hex nuts as shown. 5.

Spacers 1/4 X 1.50 X 2.00

- 6. Re-install the bumper at the rearward slots on the bracket using the remaining bolts removed in step 1.
- 7. Torque all fasteners to specification.



2

Qty. (4)

Tighten all 1/2" fasteners with torque wrench to 75 Lb.-Ft. (102 n\*m)

Tighten all existing M12 fasteners with torque wrench to 75 Lb.-Ft. (102 n\*m)